

# Voltammetric Detection of Diclofenac with Screen-printed Electrodes Based on Graphene and PVDF-Modified Graphene

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## Abstract

In recent years, the detection and determination of numerous drugs and pharmaceuticals in various media have become crucial aspects of modern healthcare and environmental management. Among the available sensing techniques, electrochemical methods, particularly those utilising screen-printed electrodes (SPEs) and different portable equipment have emerged as rapid, effective, sensitive, and inexpensive. This study focuses on the detection of the anti-inflammatory drug diclofenac in neutral media. Cyclic voltammetry measurements were conducted to identify diclofenac and determine the kinetics and electrochemical mechanism of its oxidation, along with assessing the surface characteristics of the employed SPEs. Graphene and modified graphene SPEs were explored as nanosensors for this purpose. The surface of the graphene SPE was modified using polyvinylidene fluoride, applied through a drop modification procedure. The morphology of the examined SPEs was observed by means of scanning electron microscope, while the electrolyte (0.1 g of diclofenac per litre of phosphate-buffered solution, pH = 7.4) was analysed using UV-Vis spectroscopy. The results indicate that the studied SPEs exhibit promising potential for the detection of diclofenac.

## Keywords

Screen-printed electrodes, nanosensors, cyclic voltammetry, graphene, PVDF drop modification, diclofenac

## 1 Introduction

One of the most critical priorities in modern healthcare is the detection of pharmaceuticals in various media. This includes identifying active drug compounds in physiological fluids (e.g., plasma), detecting drug residues and growth factors in animal products (milk, meat) and surface water, and ensuring correct drug content while guarding against counterfeit or industrial production error.<sup>1</sup>

Various analytical techniques exist for the detection and quantification of pharmaceutical compounds, encompassing spectroscopic methods (UV-Vis, FTIR, NMR, MASS), chromatographic techniques (HPLC, GC, TLC, HPTLC, UPLC), and electrochemical techniques (voltammetric, potentiometric, amperometric, conductometric)<sup>2,3</sup>. Chromatographic techniques involve a number of pre-preparative steps and elevated costs of laboratory equipment. Compared to the other analytical techniques, electrochemical methods offer several advantages as their application in the analysis of drugs and pharmaceuticals has increased significantly over the last decade.<sup>4,5</sup> Notably, portable potentiostats equipped with screen-printed electrodes (SPEs) have become prevalent in the market, and are recognised for their effectiveness in biological, environmental, medical, and forensic analyses.<sup>6–8</sup>

Screen-printing technology is employed for the mass production of cost-effective and highly reproducible sensor electrodes, making them suitable for various real-life appli-

cations, as mentioned earlier. Consequently, electrochemical sensing techniques have evolved into straightforward, rapid, selective, and low-cost methods. The preparation of SPEs involves multiple steps, including the screen printing of highly conductive inks (metals or active carbon) onto a flat substrate (ceramics or plastics).<sup>9</sup> SPEs consist of two or three electrodes, namely, the working, counter, and, for a three-electrode system, the reference electrode.<sup>10</sup> Carbon nanostructures, such as graphene and carbon nanotubes, with superior electrical, mechanical, and surface characteristics, have proven to be highly effective materials for SPEs. Their appropriate and functional atomic structures, as well as their interaction with other materials makes them highly effective for the development of SPE systems.<sup>11</sup> Furthermore, their electrochemical behaviour results in low background currents and broad potential windows.<sup>9</sup> To improve functionality (electrochemical behaviour, stability, and sensitivity), the surface of SPEs can be appropriately modified. This may involve the addition of various metals, enzymes, complexing agents, polymers, etc., creating an effective sensor system for detecting bioactive components, drug dosages, gene therapy, biological imaging, antibacterial applications, tissue engineering, etc.<sup>12,13</sup> Graphene is structured as a two-dimensional (2D) sheet of  $sp^2$  hybridised carbon atoms arranged in a hexagonal (honeycomb) atomic configuration. This stable structure under ambient conditions makes graphene suitable for various sensor applications, including the detection of metals, pharmaceuticals and drugs, glucose, hormones, food dyes, agrochemicals, etc.<sup>11,14–16</sup>

Diclofenac (DIC) is a nonsteroidal anti-inflammatory pharmaceutical designed to treat painful conditions, such as

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arthritis, sprains, strains, gout, migraine, dental pain, and post-surgical discomfort. It effectively reduces pain and inflammation.<sup>17</sup> DIC ranks among the most prevalent pharmaceuticals detected in aquatic environments due to its widespread consumption and limited removal by humans or animals, posing an emerging environmental concern.<sup>18</sup> Thus, the need for a sensitive, rapid, and cost-effective DIC detection method has become crucial. *Da Chuna et al.*<sup>19</sup> proposed the use of an alternative low-cost carbon black and ionic liquid matrix to modify the surface of pencil graphite electrodes (PGE) to quantify DIC in raw materials, intermediates and final products, and mentioned this approach as an interesting alternative for DIC assessment in various pharmaceutical samples. *Reiner et al.*<sup>20</sup> studied various commercial SPEs (multiwalled carbon nanotubes, graphene, graphite, and gold) for the quantitative detection of diclofenac. They employed electrochemical methods, such as cyclic voltammetry, electrogenerated chemiluminescence, and amperometry. *De Carvalho et al.*<sup>21</sup> synthesised cerium dioxide nanoparticles and incorporated them onto a commercial graphite-based SPE for diclofenac level determination. Square wave voltammetry, incorporating cerium dioxide nanoparticles, electrode vacuum heat treatment, and the use of background correction, provided a rapid means of diclofenac detection. *Jahani et al.*<sup>22</sup> suggested an easy experimental method for manufacturing a graphene nanoribbon modified screen-printed electrode, with good selectivity, reproducibility, and sensitivity toward diclofenac and morphine. *Beitollahi et al.*<sup>23</sup> investigated a graphene SPE modified with graphene- $\text{Co}_3\text{O}_4$  nanoparticles for detecting morphine in the presence of diclofenac. Their study demonstrated that the modified graphene- $\text{Co}_3\text{O}_4$  SPE exhibited superior electrocatalytic activity for morphine oxidation compared to the basic graphene SPE. Additionally, the graphene- $\text{Co}_3\text{O}_4$  SPE was explored for the voltammetric determination of diclofenac and morphine in pharmaceutical and biological specimens of morphine ampoule, diclofenac tablet, and urine.

In the past decade, numerous papers have documented the sensing properties of polyvinylidene fluoride (PVDF) and its nanocomposites. Namely, PVDF has been widely studied<sup>24</sup> owing to its exceptional piezoelectric properties, particularly when the polymer is in its electroactive  $\beta$ -phase. These properties have given rise to various applications, especially in the fields of sensing and actuating devices. Even in its stable  $\alpha$ -phase, PVDF remains an intriguing material for diverse applications, owing to its superior dielectric constant, chemical inertness, thermal stability, and mechanical properties.

We have previously confirmed and published the sensing activity of carbon nanotube-based SPE electrodes.<sup>25</sup> Subsequently, our experiments were expanded to include other carbon nanostructures, such as graphene and modified graphene, to identify the most suitable carbon sensing nanostructure. In addition to CV and scanning electron microscopy (SEM) analyses, our experiments included UV-Vis methods to examine the oxidation processes. This paper presents the research results stemming from our broader work on the modification of graphene-based SPE nanosensors. A new contribution of this study is the extended application of CV electrochemical procedure for the explicit detection of diclofenac, as well as a detailed characterisa-

tion of its electrochemical oxidation through determination of kinetics, the electrochemical mechanism of the process, and the surface characteristics of the investigated SPEs.

## 2 Experimental

The focus of this study is the commercial graphene SPE (Dropsens Ltd., Llanera, Asturias, Spain), and its modification with polyvinylidene fluoride (PVDF). PVDF was dissolved in *N,N*-dimethylacetamide (Merck-Schuchardt) at 2 %wt. concentration, and subsequently applied to the surface of the commercial graphene SPEs. Following application, the PVDF-modified SPE was allowed to dry at ambient temperature.

The sensing activity of both electrodes was investigated concerning commercial DIC. Samples of DicloDuo (Pharma Swiss) were purchased from local pharmacies. The electrolyte used for CV measurements was prepared by diluting DIC in double-distilled water with a conductivity of  $\leq 0.1 \mu\text{S cm}^{-1}$ , mixed with phosphate-buffered solution (PBS). The final concentration of DIC in the PBS solvent was  $0.1 \text{ g l}^{-1}$  with a  $\text{pH} = 7.4$ . All reagents and solvents were of analytical grade and used without further purification. The electrochemical behaviour of the studied electrodes was examined through cyclic voltammetry (CV). The electrochemical instrumentation line is presented in Fig. 1. The CV measurements were conducted at ambient temperature using the potentiostat/galvanostat SPELEC – “DROPSENS”, (Spain), controlled by the Dropview software package. The conditions for CV measurement were optimised as follows: ambient temperature, 5 scans, potential range from  $-0.6$  to  $+0.6 \text{ V}$ , and automatic current. The cyclic voltammograms were recorded at various scan rates ( $20, 50, 100, 200, 300, \text{ and } 400 \text{ mV s}^{-1}$ ) to determine kinetics of the oxidation process, Tafel plots, and double-layer capacitance of the studied electrodes. The studied SPE electrodes were immersed in the previously mentioned electrolyte with a  $\text{pH} = 7.4$ . The electrochemical data obtained were processed with Origin 2018 software.



Fig. 1 – Instrumentation line for electrochemical characterisation of the studied electrodes

Physical characterisation of both commercial and modified SPEs was conducted through SEM and UV-Vis spectroscopy. The surface morphology of the SPEs was analysed using

an FEI Quanta 2000 SEM with a secondary electron detector and acceleration voltage of 30 kV under high vacuum. UV-Vis measurements were performed on an Agilent Cary 50/60 UV-Vis spectrophotometer, recording a full identification scan in the wavelength range of 800–200 nm.

### 3 Results and discussion

#### 3.1 Cyclic voltammetry analysis

To determine the sensitivity of both the commercial SPE graphene electrode and the graphene electrode modified with polyvinylidene fluoride (PVDF) to DIC, electrochemical measurements were performed in a water/PBS solution with a pH = 7.4. This pH value was chosen for its similarity to that in the human body and its ability to produce well-shaped cyclic voltammograms with a satisfactory current response. CV facilitates the determination of characteristic redox reactions occurring on the surfaces of SPE electrodes in interaction with the electrolyte (0.1 mg ml<sup>-1</sup> in PBS solution, with pH = 7.4). Additionally, CV scanning at different rates  $v$  (V s<sup>-1</sup>) enables the determination of other electrochemical characteristics related to the electrochemical oxidation/reduction of DIC. These include: (i) the rate-determining step (adsorption or diffusion), (ii) the electrochemical mechanism (Tafel slope  $b$ , charge transfer coefficient  $\alpha$ , and the number of transferred electrons), and (iii) double-layer capacitance  $C_{dl}$  and the ratio of real vs. geometric surface area.

Fig. 2 presents the cyclic voltammograms of the studied SPE systems, covering the potential range from -0.6 to +0.6 V with a scanning rate of 50 mV s<sup>-1</sup>. Both systems exhibited well-shaped peaks characteristic of DIC redox reactions, particularly the G/PVDF SPE system, while the graphene SPE system demonstrated a higher current response (Fig. 2a). This can be attributed to the excellent electrical properties of graphene, facilitated by the bonds between the C atoms within its plane and its conductive bands, making it an excellent conductor of current. The addition of PVDF reduced the electrical conductivity and, consequently, the current response, but not significantly. Three anodic peaks ( $P_{a1}$ ,  $P_{a2}$  and  $P_{a3}$ ) and one cathodic peak ( $P_{c2}$ ) were detected (Figs. 2b and 2c), aligning with literature data.<sup>19-21</sup> The electrochemical oxidation and meaning of the oxidation peaks are presented in Fig. 3. The first anodic peak,  $P_{a1}$ , corresponds to the upper reaction in Fig. 3, involving a one-electron exchange reaction and the formation of 2,6-dichloroaniline and 2-(2-hydroxyphenyl) acetic acid.<sup>19,26</sup> The second oxidation peak,  $P_{a2}$ , corresponds to the bottom reaction in Fig. 3, involving the oxidation of 1-hydroxy-2-(hydroxyphenyl) ethanolate (previously formed) to 2-(2-hydroxyphenyl) acetic acid.<sup>25</sup> The opposite reaction is denoted by cathodic peak  $P_{c2}$ . The oxidation peaks of DIC are positioned at lower potentials on the graphene SPE electrode, while on the G/PVDF electrode, the potentials are shifted to higher values (Figs. 2b and c). The peak potential separation of the redox pair  $P_{a2}/P_{c2}$  for the G|PVDF system was  $\Delta E \approx 76$  mV, close to the Nernstian value of 59 mV, suggesting reversibility of the process.<sup>20</sup> For the graphene SPE system, this difference was

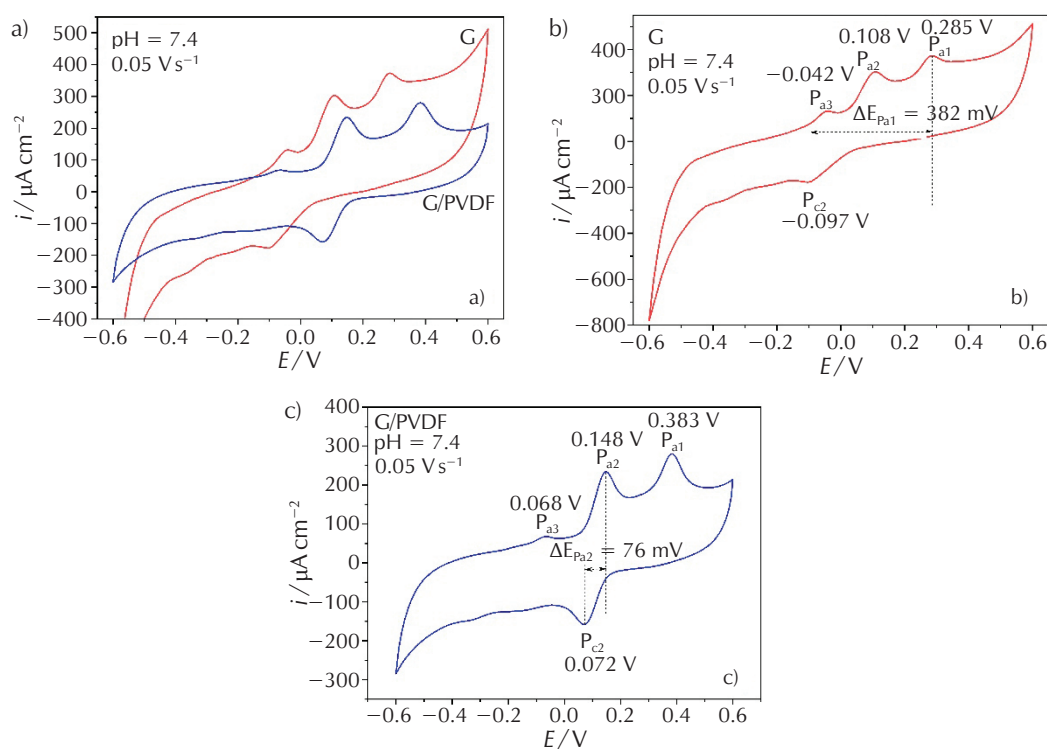


Fig. 2 – Cyclic voltammograms of the studied systems: a) common diagram of both studied systems, b) graphene SPE, and c) G/PVDF-modified SPE, at pH = 7.4 and scan rate of 0.05 V s<sup>-1</sup>

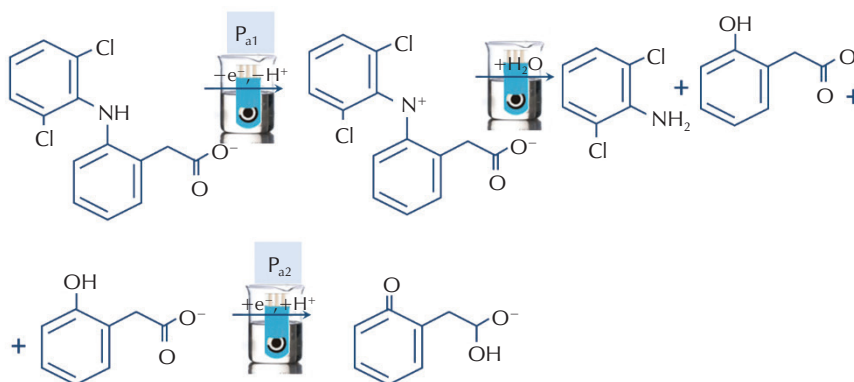


Fig. 3 – Scheme of the electrochemical oxidation of DIC

much higher:  $\Delta E \approx 205$  mV, and this process is far from being reversible. The anodic peak  $P_{a3}$  is less intense and not well-shaped compared to the previous ones for both studied systems. It corresponds to para-quinonic groups electro-generated at the graphite surface.<sup>19,27</sup> and is positioned at a more negative potential ( $-0.042$  V) for the graphene SPE system compared to that for the G/PVDF system ( $0.068$  V).

### 3.2 Kinetics and mechanism of the electrochemical oxidation of DIC

As mentioned earlier, cyclic voltammograms scanned at different rates can be employed for the kinetic analysis of the DIC oxidation process. Such voltammograms for both studied systems are presented in Fig. 4. The change in the current response of the first oxidation peak  $P_{a1}$  ( $i_{pa1}$ ) with the change in the scan rate serves as a criterion for determining the limiting step of the electrochemical oxidation of DIC. The most appropriate criterion is the dependence of the logarithm of peak currents on the logarithm of scan rates ( $\log i_{pa1} - \log v$ ).<sup>21,28</sup> The slope of this plot serves as an indicator for the mechanism of the electrochemical oxidation of DIC. A slope value of 1 corresponds to an adsorption-controlled reaction, while a slope value of 0.5 corresponds to

the slow diffusion of the reaction species on the electrode surface.<sup>21,27</sup> These plots for both studied SPE systems are presented in Fig. 5.

Both plots demonstrate a very high correlation ( $> 0.99$ ) for both studied systems. The slope value for graphene SPE electrode was 0.56 (Fig. 5a), close to the value of 0.5, suggesting a diffusion-controlled electrochemical oxidation of DIC.<sup>29,30</sup> The slope for G/PVDF SPE system was 0.78 (Fig. 5b), indicating adsorption as the rate-determining step of the process.<sup>31</sup> The application of a PVDF layer over the graphene surface altered the surface characteristics of the graphene SPE, consequently changing the mechanism of the electrochemical oxidation of DIC from a diffusion-controlled to an adsorption-controlled process.

The straight-line dependence between the oxidation peak potential  $E_{pa1}$  and logarithm of the scan rate ( $\log v$ ) can be utilised to determine the electrochemical characteristics of the process, such as Tafel slope  $b$  and the number of exchanged electrons.

Tafel slope can be calculated using Eqs. (1) or (2):<sup>23,32</sup>

$$E_{pa1} = \frac{b}{2} \cdot \log v + \text{const.} \quad (1)$$

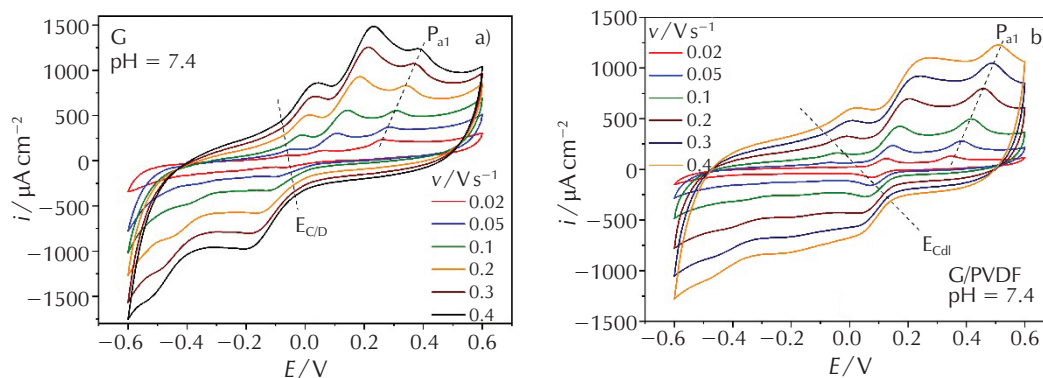


Fig. 4 – Cyclic voltammograms obtained at pH = 7.4 and different scan rates for: a) commercial graphene SPE and b) G/PVDF-modified SPE

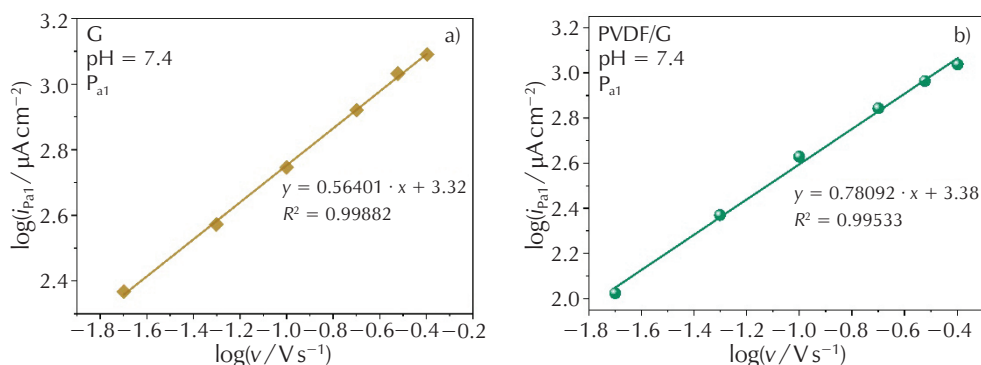


Fig. 5 – Linear fit of  $\log i$  vs.  $\log v$  dependence for: a) commercial graphene SPE and b) G/PVDF-modified SPE

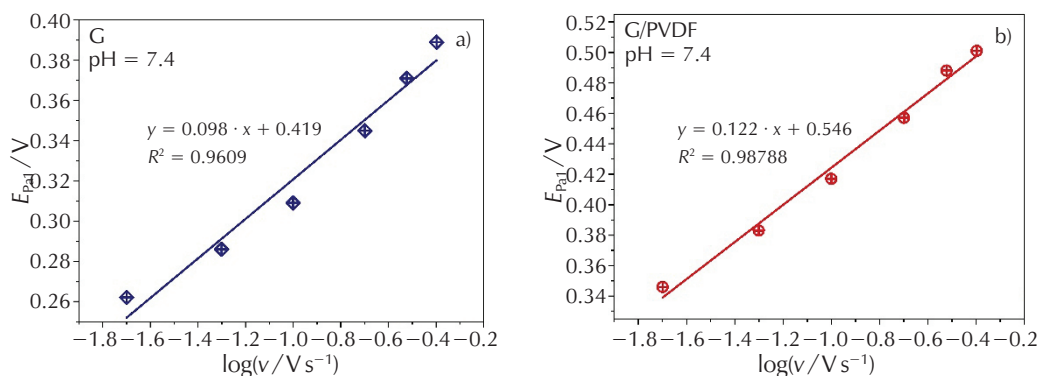


Fig. 6 – Linear fit of  $E_{Pa1}$  vs.  $\log v$  dependence for a) commercial graphene SPE, and b) G/PVDF-modified SPE

$$\frac{dE_{Pa1}}{d\log v} = \frac{b}{2} + \text{const.} \quad (2)$$

The  $E_{Pa1}$  vs.  $\log v$  plots for the studied SPE systems are given in Fig. 6. As evident from the straight-line equations within the diagrams, the Tafel plots are  $196 \text{ mV dec}^{-1}$  for graphene electrode, and  $244 \text{ mV dec}^{-1}$  for PVDF electrode.

The charge transferred,  $q$ , can be calculated using Eq. (3):<sup>33</sup>

$$q = \frac{2.303 \cdot k_B \cdot T}{b \cdot \alpha} \quad (3)$$

where  $k_B$  is Boltzman constant ( $1.38 \cdot 10^{-23} \text{ J K}^{-1}$ ),  $T$  is temperature of 298 K, and  $\alpha$  is the electron transfer coefficient, which can be calculated using Eq. (4):<sup>33</sup>

$$\alpha = \frac{2.303 \cdot R \cdot T}{b \cdot F} \quad (4)$$

In Eq. (4),  $R$  is the universal gas constant ( $8.134 \text{ J K}^{-1} \text{ mol}^{-1}$ ), and  $F$  is the Faraday constant ( $96485 \text{ C mol}^{-1}$ ). The charge transferred on both electrodes was  $\approx 1.6 \cdot 10^{19} \text{ C}$ , corresponding to the charge of one electron. This indicates that the number of transferred electrons,  $n$ , was 1. The calculated values of the parameters from the above equations are presented in Table 1. They suggest that a one-electron

transfer process is the rate-determining step of the electrochemical oxidation of DIC.<sup>34,35</sup>

Table 1 – Electrochemical parameters calculated from Eqs. (2)–(4)

SPE electrode	$b / \text{mV dec}^{-1}$	$\alpha$	$n$
G	196	0.3	1
G/PVDF	244	0.24	1

### 3.3 Surface characteristics of electrodes

The real surface area  $A_{r.s.}$  ( $\text{cm}^2$ ) of the electrodes can be determined using the Randles-Sevcik equation (Eqs. (5) and (6)).<sup>36,37</sup>

$$I_{Pa1} = 2.69 \cdot 10^5 \cdot n^{3/2} \cdot A_{r.s.} \cdot C \cdot D_{DIC}^{1/2} \cdot v^{1/2} \quad (5)$$

$$A_{r.s.} = \frac{dI_{Pa1}}{dv^{1/2}} \cdot \frac{1}{2.69 \cdot 10^5 \cdot n^{3/2} \cdot C \cdot D_{DIC}^{1/2}} \quad (5)$$

$I_{Pa1}$  is a current ( $\mu\text{A}$ ) of the  $P_{a1}$  oxidation peak in the cyclic voltammograms (Fig. 4),  $v$  is scan rate ( $\text{V s}^{-1}$ ),  $n$  is the number

of exchanged electrons in the electrochemical oxidation of DIC,  $C$  is the concentration ( $\text{mol cm}^{-3}$ ) of active molecule, i.e., diclofenac, and  $D$  is the diffusion coefficient ( $\text{cm}^2 \text{s}^{-1}$ ) of the oxidised reduced species of DIC. The number of exchanged electrons  $n$ , was 1. The concentration of diclofenac in the solution was  $0.1 \text{ g l}^{-1}$  or  $3.38 \cdot 10^{-7} \text{ mol cm}^{-3}$ . The diffusion coefficient  $D$  was  $1.072 \cdot 10^{-8} \text{ cm}^2 \text{s}^{-1}$ .<sup>38</sup> The slope of the linear plot between the anodic current peaks  $I_{\text{Pa1}}$  ( $\mu\text{A}$ ) and the square root of the scan rate  $v$  ( $\text{Vs}^{-1}$ ) is the value of the numerator in Eq. (6). These values for both studied systems can be seen in the straight-line equations in Fig. 7. The real surface areas were determined to be  $29.95 \text{ cm}^2$  for the graphene electrode, and  $27.24 \text{ cm}^2$  for the G/PVDF electrode. The application of a PVDF layer over the graphene surface also reduced the real surface area of the graphene electrode, consequently leading to a lower current response, as observed in the cyclic voltammograms presented in Fig. 2.

The ratio of the real surface area of the graphene and G/PVDF electrodes can also be estimated through the values of double-layer capacitance ( $C_{\text{dl}}$ ). The voltammograms shown in Fig. 4 can be utilised to determine  $C_{\text{dl}}$ . At the intersection of the voltammograms ( $E_{\text{Cdl}}$  line) in the region of charge and discharge of the electrochemical double lay-

er, the double-layer capacity ( $C_{\text{dl}}$ ) of the studied electrodes can be determined from the corresponding values of anodic and cathodic currents densities, using Eq. (7).<sup>39</sup>

$$C_{\text{dl}} = \frac{di_{\text{cap.}}}{d\left(\frac{\partial E}{\partial t}\right)} = \frac{di_{\text{cap.}}}{dv} \quad (7)$$

The capacitance current density  $i_{\text{cap.}}$  at a given scanning rate was calculated as the mean value of the absolute values of the anode and cathode currents at the potentials on the intersection  $E_{\text{Cdl}}$ . The plot  $i_{\text{cap.}}$  vs.  $v$  is a straight-line and its slope is the value of the double-layer capacity,  $C_{\text{dl}}$ . These plots for the studied SPE systems are presented in Fig. 8. As evident, the calculated value for the double-layer capacity of the graphene electrode was  $0.94 \text{ mF cm}^{-2}$ , while the corresponding value for the G/PVDF electrode was  $0.8 \text{ mF cm}^{-2}$ . The ratio of these values is equal to the ratio of the real surface area of both electrodes, which in this case was 1.17. This value is in good agreement with the value of 1.1 – the surface area ratio determined using Randles-Sevcik equation for the determination of the real surface area. The relative error was  $\approx 6 \%$ .

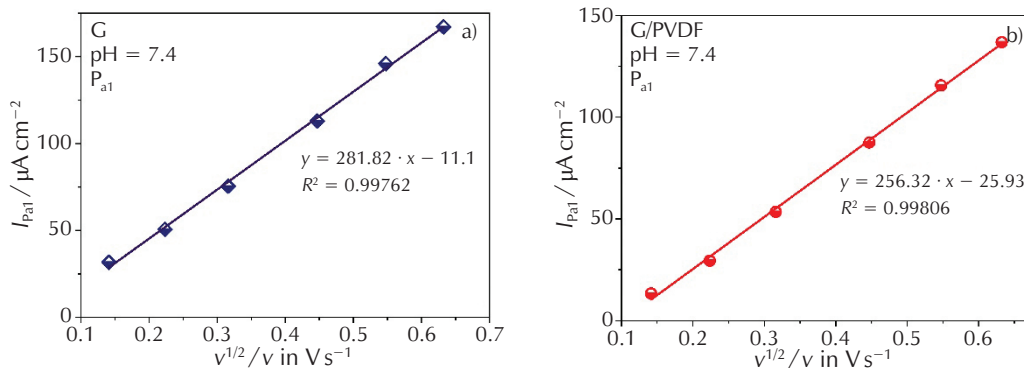


Fig. 7 – Linear fit of  $I$  vs.  $v^{1/2}$  dependence for: a) commercial graphene SPE and b) G/PVDF-modified SPE

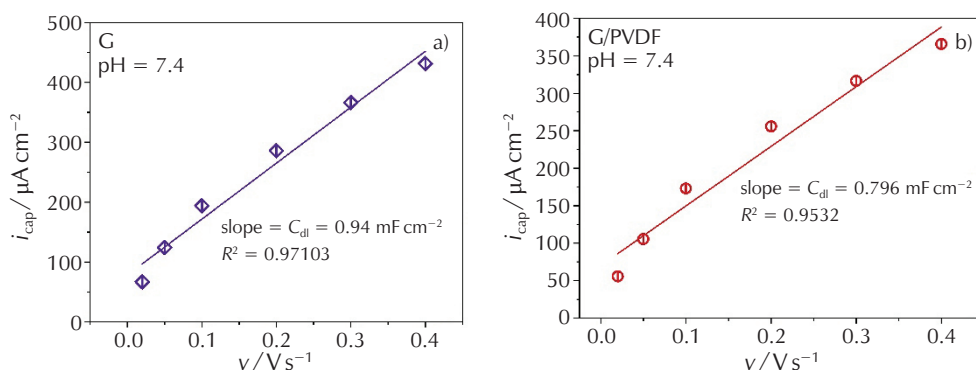


Fig. 8 – Linear fit of  $\log i_{\text{cap.}}$  vs.  $\log v$  dependence for: a) commercial graphene SPE and b) G/PVDF-modified SPE

### 3.4 Physical characterisation

The morphology of the studied electrode systems was observed by SEM, and the SEM images are presented in Fig. 9. In Fig. 9a, the surface of the graphene electrode at lower magnification is displayed, revealing a smooth surface. At higher magnification (Fig. 9b), layers of graphene with an irregular structure are evident, resulting in a rough surface that explains the good current response. The formation of a polymer layer is visible in Fig. 9c for the PVDF-modified graphene electrode (G/PVDF). Different surface morphology can be observed compared to the commercial graphene electrode, where the PVDF polymer film did not cover the entire surface of the SPE electrode, leading to a decrease in surface roughness. However, with the application of the polymer drop on the graphene surface, the increased functionality on the graphene was expected, explaining the better-shaped cyclic voltammograms. At higher magnification (Fig. 9d), the fibrillar structure of the polymer film can be observed.

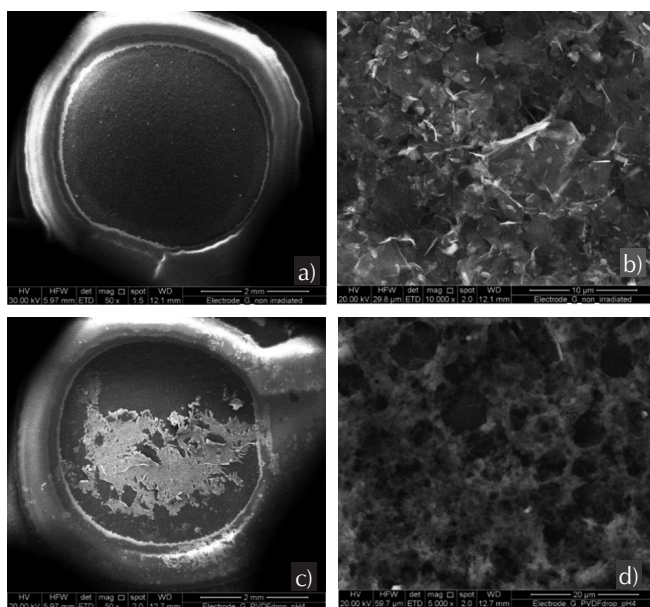


Fig. 9 – SEM images of surface morphology of: a) commercial graphene SPE, magnification  $\times 50$ , b) commercial graphene SPE, magnification  $\times 5000$ , c) G/PVDF-modified SPE, magnification  $\times 50$ , and d) G/PVDF-modified SPE, magnification  $\times 5000$

The fresh electrolyte before and after CV measurements (DIC  $0.1 \text{ g l}^{-1}$  in PBS,  $\text{pH} = 7.4$ ) was studied using UV-Vis spectroscopy. Fig. 10 presents the corresponding UV-Vis spectra. The wavelengths at which the characteristic UV-Vis peaks appear and their corresponding absorbance values are given in Table 2. UV-Vis analysis indicates that the solution underwent current-induced changes during the CV measurements. This effect was minor, as indicated by a shift of the UV-Vis peak of DIC (usually  $\approx 300 \text{ nm}$ ) from 276.1 to 275.4 nm, while the peak absorbance value decreased from 0.316 to 0.257. This decrease is attributed to the oxidation of DIC in the solvent due to the flow of

electricity.<sup>40</sup> The general conclusion from the UV-Vis analysis is that the current during the CV measurement induced structural changes in the solutions, as reflected in the change in absorbance. The detected effect was weak but still noticeable. The reason for this weak effect could be attributed to the neutral solution environment ( $\text{pH} = 7.4$ ).

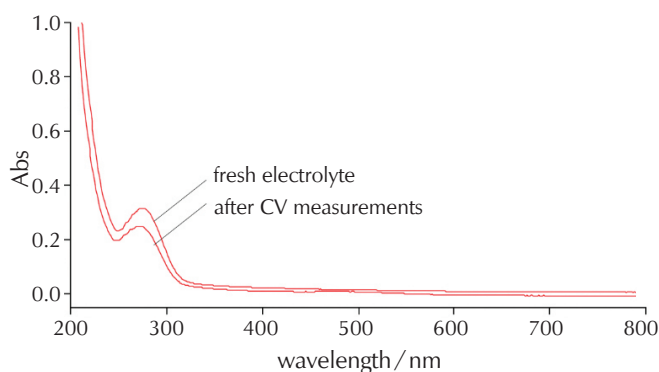


Fig. 10 – UV-Vis spectra of the electrolyte ( $0.1 \text{ g l}^{-1}$  DIC in PBS,  $\text{pH} = 4$ ) before and after electrochemical measurements

Table 2 – Wavelength and absorbance values of UV-Vis peaks in solution of DIC in PBS ( $0.1 \text{ g l}^{-1}$ ,  $\text{pH} = 7.4$ )

	Wavelength/nm	Absorbance
Fresh electrolyte	276.1	0.316
After CV measurements	275.4	0.257

## 4 Conclusion

This research sought to establish a straightforward, rapid, and cost-effective method employing graphene-based screen-printed electrodes (SPEs) for the highly sensitive medical detection of diclofenac (DIC). Both the graphene SPE electrode and its modification with PVDF (G/PVDF) were studied. According to the findings presented, the following conclusions can be drawn: Both systems exhibited well-shaped rectangular cyclic voltammograms with a high current response. The G/PVDF system displayed slightly better-shaped rectangular voltammograms, higher reversibility, but a slightly lower current response compared to the graphene SPE.

The superior current response of the graphene electrode is a result of its better surface area, as evidenced by both the ratio of the real surface area determined by the Randles-Sevcik equation and the ratio of the  $C_{dl}$  values. The better shaping of the G/PVDF voltammograms is attributed to the increased functionality on the graphene surface resulting from PVDF application. SEM analysis revealed that the higher surface area of the graphene electrode is a result of the irregular structure of the graphene, while PVDF application reduced surface roughness.

During the voltammetric measurements, in the used electrolyte containing the sensed substance (DIC), weak but still noticeable structural changes were detected by UV-Vis analysis.

The studied SPE systems demonstrated appropriate selectivity, current response, and reproducibility, positioning themselves as suitable electrodes for the sensitive, rapid, and cost-effective detection of DIC.

#### ACKNOWLEDGEMENTS

This paper was realised within the bilateral scientific project between Faculty of Technology and Metallurgy, Ss. Cyril and Methodius University in Skopje, and Montanuniversität Leoben – Department Kunststofftechnik, Austria, supported by the Ministry of Education and Science of Republic of North Macedonia.

#### List of abbreviations and symbols

$A_{r.s.}$	– real surface area
$b$	– Tafel plot
$C_{dl}$	– double-layer capacity
$D_{DIC}$	– diffusion coefficient of diclofenac
$E$	– potential
$F$	– Faraday constant
$I$	– current
$i$	– current density
$i_{cap.}$	– capacitance current density
$k_B$	– Boltzman constant
$n$	– number of exchanged electrons
$q$	– electrical charge
$T$	– temperature
$t$	– time
$v$	– scanning rate
$\alpha$	– electron transfer coefficient
CV	– cyclic voltammetry
DIC	– diclofenac
G	– graphene
PBS	– phosphate-buffered solution
PVDF	– polyvinylidene fluoride
SEM	– scanning electron microscopy
SPE	– screen-printed electrodes
UV-Vis	– ultraviolet-visible

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## SAŽETAK

### Voltametrijska detekcija diklofenaka sitotiskanim elektrodama na bazi grafena i PVDF-modificiranog grafena

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U posljednjih nekoliko godina, identifikacija i kvantifikacija raznih lijekova i farmaceutskih proizvoda u različitim okolišnim medijima postali su ključni aspekti suvremenog zdravstvenog nadzora i upravljanja okolišem. Među različitim senzorskim tehnikama, elektrokemijske metode, posebno one koje uključuju sitotiskane elektrode (SPE) i različitu prijenosnu opremu, pokazale su se kao brze, učinkovite, osjetljive i ekonomične. Fokus ovog istraživanja bio je na otkrivanju protuupalnog lijeka diklofenaka u neutralnom mediju. Provela su se ciklička voltametrijska mjerenja radi identifikacije diklofenaka i određivanja kinetike i elektrokemijskog mehanizma njegove oksidacije, uz procjenu površinskih karakteristika upotrijebljenih SPE-ova. Istraživanje je obuhvatilo analizu grafena i njegovih modifikacija kao potencijalnih nanosenzora za tu svrhu. Površina grafenskih SPE-ova modificirana je primjenom poliviniliden fluorida putem postupka kapljične modifikacije. Morfologija ispitivanih SPE-ova detaljno je promatrana pomoću skenirajućeg elektronskog mikroskopa, dok je elektrolit (0,1 g diklofenaka po litri otopine fosfatnog pufera, pH = 7,4) podvrgnut analizi UV-Vis spektroskopijom. Dobiveni rezultati sugeriraju obećavajući potencijal proučavanih SPE-ova za detekciju diklofenaka.

#### Ključne riječi

*Sitotiskane elektrode, nanosenzori, ciklička voltametrija, grafen, kapljična modifikacija PVDF, diklofenak*

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Izvorni znanstveni rad  
Prispjelo 22. studenoga 2023.  
Prihvaćeno 19. siječnja 2024.